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ALS Inspection Chile SpA  
Limache 3405, Office 61  
Viña del Mar, CHILE  
T +56 32 2545 500

**Report:** ANF-2510-2092-E  
**Date:** October 28, 2025

# INSPECTION OF STRUCTURAL CONDITION, LINED WITH PLYWOOD AND STUFFING OPERATION ON CONTAINER

**ALS REFERENCE**

ANF-2510-2092- E

**INSPECTION ON BEHALF OF**

ORICA Chile S.A.

**REQUESTED BY**

Mrs. Carolina Villanzon.

**ORICA REFERENCE**

Op.4800071105 – CANADA.

**MATERIAL**

Capsules

**CONTAINER 20" Nr.**

HPPU 200040-7

**DATE MANUFACTURED**

01/2024

**ALS SURVEYOR**

Yesenia Quispe B.

**PLACE OF INSPECTION**

Orica's EHM Plant, Antofagasta / Chile

**ATTENDANCE DATE**

Between August 25, 2025, and October 22, 2025.



Container HPPU 200040-7-8 at Orica's EHM Plant, Antofagasta, Chile.

<b>1. Description of Goods</b>	
1.1.- Cargo	Capsules
1.2.- Total Units	739.200
1.3.- Total Boxes	924
1.4.- Total Net weight	5.961,780
1.5.- Total Gross weight	8.771,960
1.2.- Valid CSC approval plated fitted or equivalent (ACEP No. legible)	Compliance



## CSC PLATE

<b>APPROVED FOR TRANSPORT UNDER CUSTOMS SEAL</b>			
GB/C 46773 BV/2023			
TYPE	HPC-22G1-01	MANUFACTURER'S NO. OF THE CONTAINER	HPC 200 340
OWNER'S NO.	HPPU 200	TIMBER COMPONENT TREATMENT IM/TAIILEUM-400/202	
		Manufactured by:  www.hoaphat.com.vn	
<b>CSC SAFETY APPROVAL</b>			
F / BV / 17885 / 23			
DATE MANUFACTURED	/ 202		
IDENTIFICATION NO.	HPC 200		
MAXIMUM OPERATING GROSS MASS	30,480 KGS	67,200 LBS	
ALLOWABLE STACKING LOAD FOR 1.8G	216,000 KGS	476,200 LBS	
TRANSVERSE RACKING TEST FORCE	150,000 NEWTONS		
			NEXT MAINTENANCE EXAMINATION DATE 01 / 202



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# PACKING LIST



PACKING LIST OP. 4800071105

<b>EXPORTING COMPANY</b> ORICA CHILE S.A AVENIDA COSTANERA SUR 2730 PISO 3 y 4 LAS CONDES SANTIAGO CHILE FONONO 56-2-715 3800 FAX 56 2 715 3865	<b>CONSIGNEE</b> OI - Brownsburg Orica International Pte Ltd 301 Rue Hôtel de ville Brownsburg-Chatham QC J8G 3B5 CANADA
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CONTENEDOR Nº HPPU 200040-7

SELLO ORICA Nº 0145

Orden de Pedidos	Codigos	Product	Total Uni	Total boxes	uni x box	N. weight x box	Weight x box	N. weight x Cont.	G. Weight x Cont.	kgs x unidad	Masa ta kg x ca	Total KGS Masa Neta,	Tara Cont.	medidas de caja: largoXanchoXalt	olumen cajas	olumen contenedor	Veigh wood pallet	Total Gross	Clasif. I M D	Class U N	
4800071105	1011300	CAP BARNIZADA 3.5" AL/CU/ZN 1.18	369.600	462	800	6,640	8,950	3,067,680	4,134,900	0,00090	0,720	332,640	2.100,00	390 x 377 x 147	0,021	9,702	400	415	8,771,960	1.1B	0029
	1013076	CAP:CHARGED;VARNISH:3.5;C2:HT	316.800	396	800	6,920	8,880	2,740,320	3,516,480	0,00090	0,720	285,120		390 x 377 x 147	0,021	8,316					
	1012973	CAP:CHARGED;VARNISH:3.3;SNS:AL	52.800	66	800	2,330	4,630	153,780	305,580	0,00090	0,720	47,520		390 x 377 x 147	0,021	1,386					

TOTALES FINAL      739.200    924      5.961,76    7.956,96      665,280      19,404      8.771,960

TOTAL UNIDADES	739.200
TOTAL CAJAS	924
TOTAL MASA NETA (KGS)	665.280
TOTAL PESO NETO	5.961.760
TOTAL PESO BRUTO	7.956.960
TOTAL PESO BRUTO (MADERA+PALLET)	8.771.960
TOTAL PESO BRUTO (MADERA+PALLET+T)	10.871.960
VOLUMEN CONTENEDOR	19,404
CANTIDAD DE PALLET	14



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## VERIFIED GROSS MASS



Orica Chile S.A.  
Santiago, Chile

Container verified gross mass  
VGM Confirmation form

Calibration Certificate N° AMA-24813

Certification Entity : CESMEC S.A.

Date 22-10-2025

Authorized name ( in capital letter) : Carolina Villazari Sobr

Signature :  ORICA CHILE S.A.

This shipment has originated @ Orica Chile S.A.  
Consignor : Avda. Costanera Sur #2730 Piso 4 , Las Condes Santiago Chile  
Teléfono + 56 2 2715 3800.

Broker Responsible: **MARVAL**

Contact Information: **DAVID CACERES**

Sales Order SAP N°: **OC 4800071105**

Container #: **HPPU 200040-7**

Transport Company: **Transportes Tapia**

**Method of Deriving the Weight : Calculated**

1. Container Tare Weight (kg): 2.100,00 Kgs.
2. Product Gross Weight (kg) : 8.771,96 Kgs.

**TOTAL VERIFIED GROSS MASS (KG) : 10.871,96 Kgs.-**

Revision No.: 0

Approval Date: May 2016

C.A. No.: INF

Doc No.: QFIT-RME 415.0.xx



## 2.- Container Compliance Check list por Import/Export of Explosives

Container Selection	<b>X</b>	Lined with plywood	<b>X</b>	Stuffing Operation	<b>X</b>	Sealing	<b>X</b>
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### A.- General Requirements

A.1.- Non-vented general-purpose ISO container	<b>Compliance</b>
A.2.- Valid CSC approval plated fitted or equivalent (ACEP No. legible)	<b>Compliance</b>
A.3.- Owners Serial No.	<b>Compliance</b>
A.4.- Appropriate UN hazard classification code (ie. 1.1D) and subsidiary risk label	<b>Compliance</b>

### B.- Doors

B.1.- Only two openings	<b>Compliance</b>
B.2.- Each door with two locking bars (ie. 4)	<b>Compliance</b>
B.3.- Door hinges serviceable and operative	<b>Compliance</b>
B.4.- Doors capable of being locked	<b>Compliance</b>
B.5.- Door hinges serviceable and operative	<b>Compliance</b>
B.6.- Doors capable of being locked	<b>Compliance</b>
B.7.- Gaskets and seals in good condition	<b>Compliance</b>
B.8.- Weather tight	<b>Compliance</b>

### C.- External

C.1.- Top and bottom side rails	<b>Compliance</b>
C.2.- Top and bottom end rails	<b>Compliance</b>
C.3.- Door sill and header	<b>Compliance</b>
C.4.- Floor cross members	<b>Compliance</b>
C.5.- Corner posts	<b>Compliance</b>
C.6.- Corner fittings	<b>Compliance</b>
C.7.- Side and end walls weathertight	<b>Compliance</b>
C.8.- Tine pockets rendered inoperative (blanks fitted)	<b>Compliance</b>





<b>D.- Internal</b>	
D.1.- Free of residue from previous cargo	<b>Compliance</b>
D.2.- Free from rust and scale	<b>Compliance</b>
D.3.- Clean condition	<b>Compliance</b>
D.4.- Free of projections or protrusions	<b>Compliance</b>
D.5.- Floor in sound condition, sift proof and free from cracks	<b>Compliance</b>
D.6.- Lined with either plywood 12mm thick, other timber 17mm thick, aluminium sheet 0.8mm thick	<b>Compliance</b>
D.7.- A 25mm gap between lining and container inner wall line	<b>Compliance</b>
D.8.- Lining extends 300 mm above cargo	<b>Compliance</b>
D.9.- Cargo is 300 mm below roof of container	<b>Compliance</b>
<b>References: IMDG Section 7.4.6.4.2, CSC Code, Australian Explosives Code Section 6.3.</b>	

### 3.- Summary of Stuffing

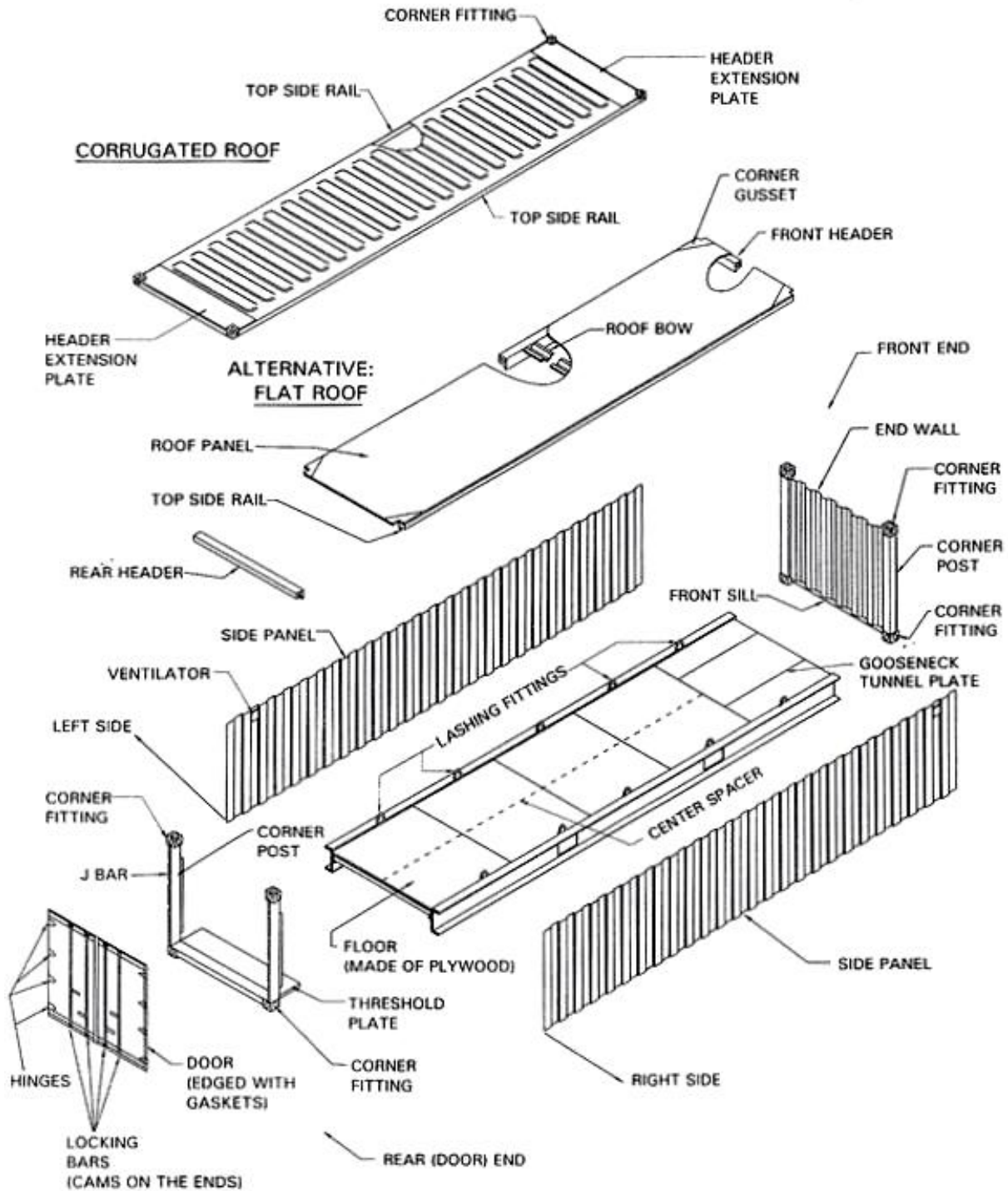
Prefix	N° Container	Boxes	Product	Custom Seal	Orica Seal
HPPU	200070-7	924	CAPSULAS	A14072849	0145

**CONCLUSION** **Approved**

<b>Date &amp; Time of Survey (Selection)</b>	August 25, 2025 / 10:00 Hrs.
<b>Date &amp; Time of Survey (Lined)</b>	October 10, 2025 / 10:30 to 11:00 Hrs.
<b>Date &amp; Time of Survey (Stuffing)</b>	October 17, 2025 / 10:30 to 11:30 Hrs.
<b>Date &amp; Time of Survey (Sealed)</b>	October 22, 2025 / 16:00 Hrs.
<b>VGM issued</b>	October 22, 2025 / 10:00 Hrs.

**This survey was carried out without prejudice and in the interest of whom it may concern.**

<b>SURVEYOR ALS</b>	Yesenia Quispe B.	
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## 4. - PHOTOGRAFIC SET

### 4.1. - CONTAINER SELECTION



1. General view of unit 20'

2. CSC Plate

3. Side panel in good condition.

4. Top rail and front panel in good condition.



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5. Side panel in good conditions.



6. Tight test.



7. View front panel.



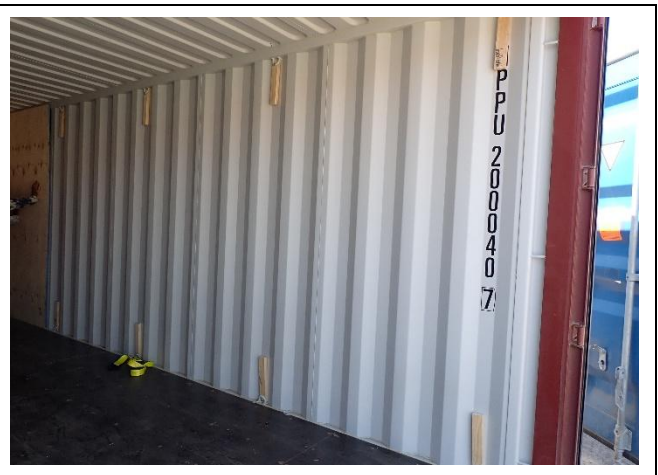
8. Other view front panel conditions.



#### 4.2. - LINED



9. View of Container HPPU 200040-7.



10. Wooden used in the lined.



11. Lined operation.



12. Wooden used in the lined.





13. Hooks of sling.



14. Lined operation.



15. Silicone to isolate nails.



16. Measure of wood 12 mm.



### 4.3. - STUFFING



17. Start of stuffing



18. Stuffing operation.



19. View of cargo identification



20. View of cargo identification



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21. View of cargo identification



22. View of cargo identification



23. View of Pallet Nr 1



24. Other view





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Date: October 16, 2025



25. View of Pallet Nr 2



26. Other view



27. View of Pallet Nr 3



28. Other view



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Report: ANF-2510-2092 - A  
Date: October 16, 2025



29. View of Pallet Nr 4



30. Other view



31. View of Pallet Nr 5



32. Other view





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Date: October 16, 2025



33. View of Pallet Nr 6



34. Other view



35. View of Pallet Nr 7



36. Other view



**37.** View of Pallet Nr 8



**38.** Other view



**39.** View of Pallet Nr 9



**40.** Other view





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**41.** View of Pallet Nr 10



**42.** Other view



**43.** View of Pallet Nr 11



**44.** Other view



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45. View of Pallet Nr 12



46. Other view



47. View of Pallet Nr 13



48. Other view





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Date: October 16, 2025



49. View of Pallet Nr 14



50. Other view



51. View of stowage condition two pallet



52. View of stowage condition fourth pallet



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53. View of stowage condition six pallet



54. View of stowage condition eight pallet



55. View of stowage condition ten pallet



56. View of stowage condition twelve pallet





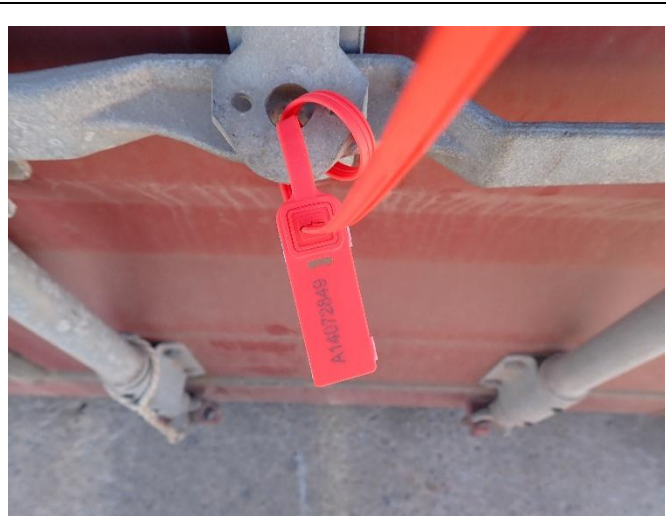
57. View of stowage condition fourteen pallet



58. View of lashing of container using polypropylene sling and wooden.



59. Seal of Orica (0145)



60. Seal of customs (A14072849)



61. View of container with IMO labels.



62. View of container with IMO labels.



63. View of container with IMO labels.



64. View of container with IMO labels.